



PileForm™ F

FRP Pile Rehabilitation Jackets

DESCRIPTION

Five Star Marine® **PileForm™ F** fiberglass reinforced plastic (FRP) pile rehabilitation jackets meet and exceed marine engineering specifications for use in hostile marine environments where exposure to ice, floating debris, chemical pollution, oils, acids, salt water and where tidal action may occur. Five Star Marine® **PileForm™ F** jackets are available in translucent or may be gel coated to any specified color.

USES

Five Star Marine® **PileForm™ F** jackets can be used around timber, steel or concrete piles. **PileForm™ F** is available in permanent and reusable varieties that can be assembled topside or in the water.

BENEFITS

- Easy Installation
- Lightweight for Easy Maneuvering by Divers
- Non-corrosive
- High Strength
- Excellent Solvent and Chemical Resistance
- High Abrasion and Impact Resistance

SIZING & CONFIGURATION

Five Star Marine® **PileForm™ F** jackets are available in lengths of 1' to 20' (feet) with wall thicknesses of 1/8 inch to 1/2 inch. Custom sizes are also available. Consult Five Star Marine® for further details.

Typical Properties	
Flexural Strength, ASTM D 790	34,000 psi
Flexural Modulus, ASTM D 790	1.0 x 10 ⁶ psi
Ultimate Tensile Strength, ASTM D 638	20,000 psi
Tensile Modulus, ASTM C 638	1.5 x 10 ⁶ psi
Elongation, ASTM D 638	1.6%
Izod Impact (Notched), ASTM D 256	20 ft lbs/inch
Barcol Hardness, ASTM D 2583	40-50
Water Absorption, ASTM D 570	< 0.3%
Standard Color	Translucent
Wall Thickness	1/8" to 1/2"

The data shown above reflects typical results based on laboratory testing under controlled conditions. Reasonable variations from the data shown above may result.



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INSTALLATION GUIDELINES

SURFACE PREPARATION:

Concrete, steel, or timber piles must be thoroughly clean and sound prior to installation of Five Star Marine® PileForm™ F fiberglass reinforced plastic (FRP) jackets. Clean existing pilings using a minimum of 4,000 psi high-pressure washer or other mechanical means of clearing pile caps of marine growth, rust, scaling, and other contaminants.

PLACEMENT:

Five Star Marine® PileForm™ F jackets may be of one or two-piece construction. Place PileForm™ F pile jackets to desired elevation and secure. Apply epoxy gel to all vertical or horizontal seams and secure using stainless steel self-tapping/drilling screws if joining more than one section. Establish a suitable bottom seal for jacket that will withstand the pressures developed during the placement or pumping of filler material. Bottom seal may be closed foam, oakum and expanding resin or other appropriate material. Once the end is sealed, begin filling the pile jackets with repair material using one of two methods.

1. Use a pressure pump and start pumping from the bottom via pumping ports. Space evenly and move from one end to the other as the jacket fills.
2. Use the pour method by pouring the material from the top of the jacket starting at one end and moving to the other. In many cases pouring from both sides is used to ensure even filling. Continue filling the jackets until repair material reaches within 1 inch of the tops and then stop.

(Note: Larger jackets may require external bracing and strapping on the outside of the jacket to prevent bulging during placement of filler material into jacket. Place strapping system every 18 to 24 inches along jacket length.)

After the initial set of the repair material, fill the remaining 1 inch with a Five Star Marine® Cementitious or Epoxy Grout product. This will seal the top of the jackets preventing any water from getting between jackets and fill or pile cap and fill and will prevent any problems as a result of the freeze thaw cycle. Then, using Five Star Marine® Splash Zone Compound, create a 45° bevel from the top of the filled jackets to the existing piles. This will create a run-off and additional seal so that no water gets trapped on the tops of the jackets.

For additional Installation instructions, please refer to Five Star Marine PileForm™ F Installation Guide or call the Five Star Marine, Inc. Engineering and Technical Service Center at 1-800-328-3145.

SKU / PRODUCT CODE	DESCRIPTION	UNIT WEIGHT
32509	Square, Single Piece, Tongue and Groove, Translucent, 3/16", SLS	Call
32527	Square, Single Piece, Tongue and Groove, Translucent, 1/8", SLS	Call
32510	Round, Single Piece, Tongue and Groove, Translucent, 3/16", SLS	Call
32528	Round, Single Piece, Tongue and Groove, Translucent, 1/8", SLS	Call
32511	Rectangle, Single Piece, Tongue and Groove, Translucent, SLS	Call
32512	Octagon, Single Piece, Tongue and Groove, Translucent, SLS	Call
32513	Hexagon, Single Piece, Tongue and Groove, Translucent, SLS	Call
32514	H-Beam, Single Piece, Tongue and Groove, Translucent, SLS	Call
32515	T-Beam, Single Piece, Tongue and Groove, Translucent, SLS	Call

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Specifications subject to change.

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